

## Technical Data Sheet KASTOpsb 2 and KASTOpsb 4

### Cutting range:

04/07-1

		KASTOpsb 2	KASTOpsb 4
Cutting range	90° round	280 mm	400 mm
Cutting range	90° flat (W x H)	280 x 160 mm	400 x 240 mm
Cutting range	90° flat	240 x 240 mm	320 x 320 mm
Cutting range	+ 45° round	180 mm	250 mm
Cutting range	+ 45° flat (W x H)	180 x 170 mm	250 x 250 mm
Cutting range	+ 45° flat (W x H)	150 x 250 mm	250 x 320 mm
Cutting range	+ 45° flat	170 x 170 mm	250 x 250 mm

### Dimensions and weight:

Height, saw head lowered position	1000 mm	1170 mm
Length	1500 mm	1830 mm
Width	650 mm	710 mm
Height, saw head in highest position	1320 mm	1605 mm
Material support height	600 mm	600 mm
Material support height with rotating foundation frame (accessories)	700 mm	700 mm
Total weight	540 kg	720 kg

### Power characteristics:

Total power	3,0 kW	4,5 kW
Saw motor, power	2,6 kW	4,0 kW
Dimensions of saw blade:	450 x 40 x 2,0 mm	600 x 50 x 2,0 mm
Average cutting speed of KASTOpsb 2	11/14/18/22/28/36	m/min
Average cutting speed of KASTOpsb 4	11/13/17/22/26/34	m/min
Stroke speed of KASTOpsb 2	40/51/64/80/120/128	/min
Stroke speed of KASTOpsb	36/45/58/72/90/116	/min

### Electrical equipment:

In accordance with DIN EN 60204.  
Supply voltage 400 Volt, 50 Hz.  
Upon request other voltages at additional costs.

### Safety requirements:

The machine is offered with reference to the valid safety requirements according to DIN EN ISO 12100-1, DIN EN ISO 12100-2

### Colour:

Light grey RAL 7035, structural painting